



Tool Safety



Portable Power Tools & Stationary Power Tools



OSHA Standards

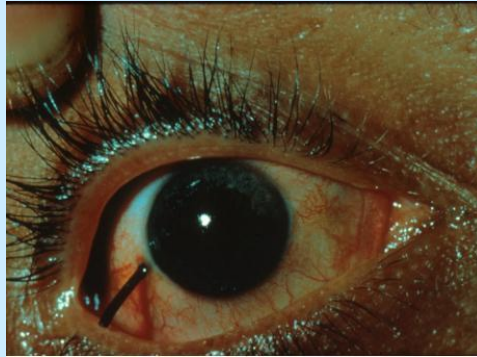
29 CFR 1910.241-244 & 1926. 300-307

Regulate Hand and Portable Power Tools

**Hazard
Awareness**



Electrical Burn



Flying Particles



Cut or Falling Object



Electrical Shock

WRONG !

- **Failed to Wear Eye Protection**



WRONG !

- **Failed to Wear Eye Protection**
- **Wrong Tool for the Job**



WRONG !

- **Failed to Wear Eye Protection**
- **Wrong Tool for the Job**
- **Right Tool Used Improperly**



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- **Right Tool Used Improperly**
- **Poor Maintenance**



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- **Right Tool Used Improperly**
- **Poor Maintenance**
- **Exceeded Tool's Capability**



WRONG !

- **Failed to Wear Eye Protection**
- **Wrong Tool for the Job**
- **Right Tool Used Improperly**
- **Poor Maintenance**
- **Exceeded Tool's Capability**
- **Striking**



General Safety Precautions

- **Operate Tools According to Manufacturer's Instructions**
- **Select Right Tool**
- **Wear PPE**
- **Keep all Tools in Good Condition**

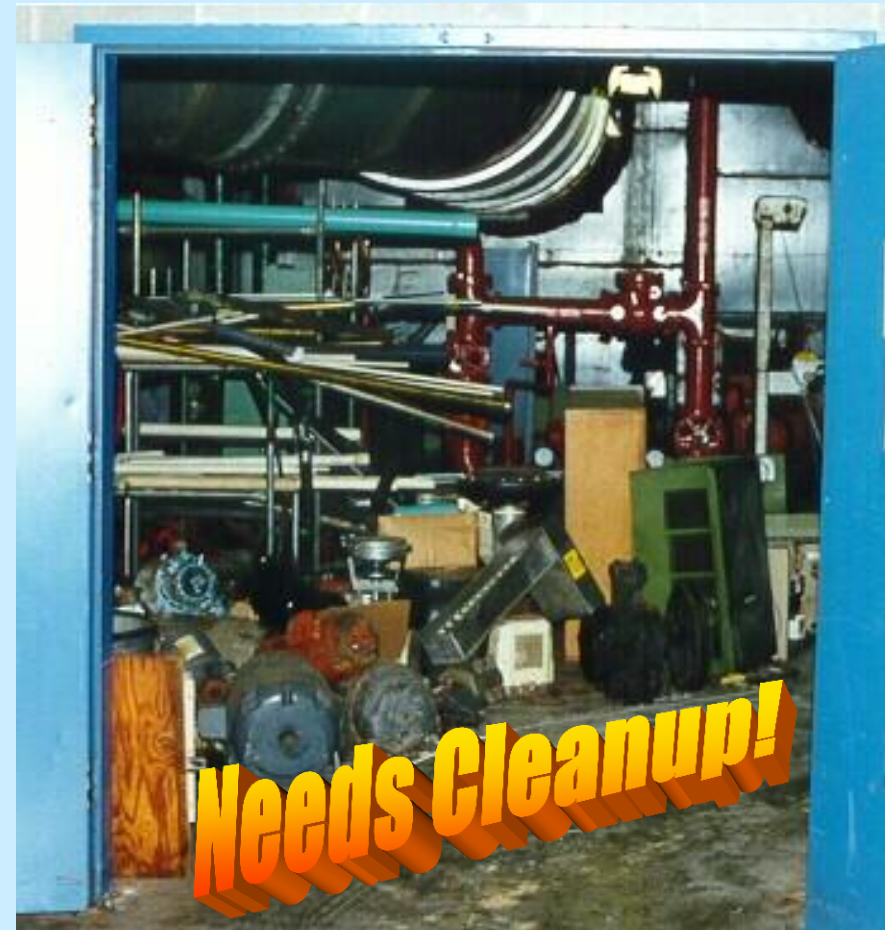
– DO NOT USE DAMAGED TOOL



General Safety Precautions

Tools and your Work Areas (Benches, Floors, etc.) should be kept clean and dry. When not in Use, Store Your Tools

- Prevents Accidental Slips, Trips and Falls

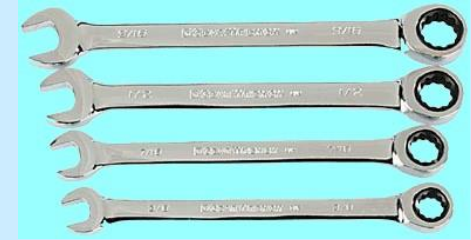


General Safety Precautions



**Recommended:
Safety Goggles or Glasses
& Appropriate Other PPE**





Hand Tools = Manually Powered

Greatest Hazards =

- Misuse
- Improper Maintenance



Screwdriver



Choose Right Type & Size

- Slotted, Philips, Hex, Torx, etc.



Star (Torx)

Used to Drive or Remove Screws

- Do Not Use for Prying, Punching, Chiseling, Scoring or Scraping






Do Not:

- Strike with Another Tool (Use as a Chisel / Punch)
- Use with Rounded Tip
- Use Split/Broken Handle
- Use Near Live Wires / Check Electrical Current
- Use Pliers for Leverage (Wrench OK on Square Shank)
- Expose to Excessive Heat



Hex (Allen)

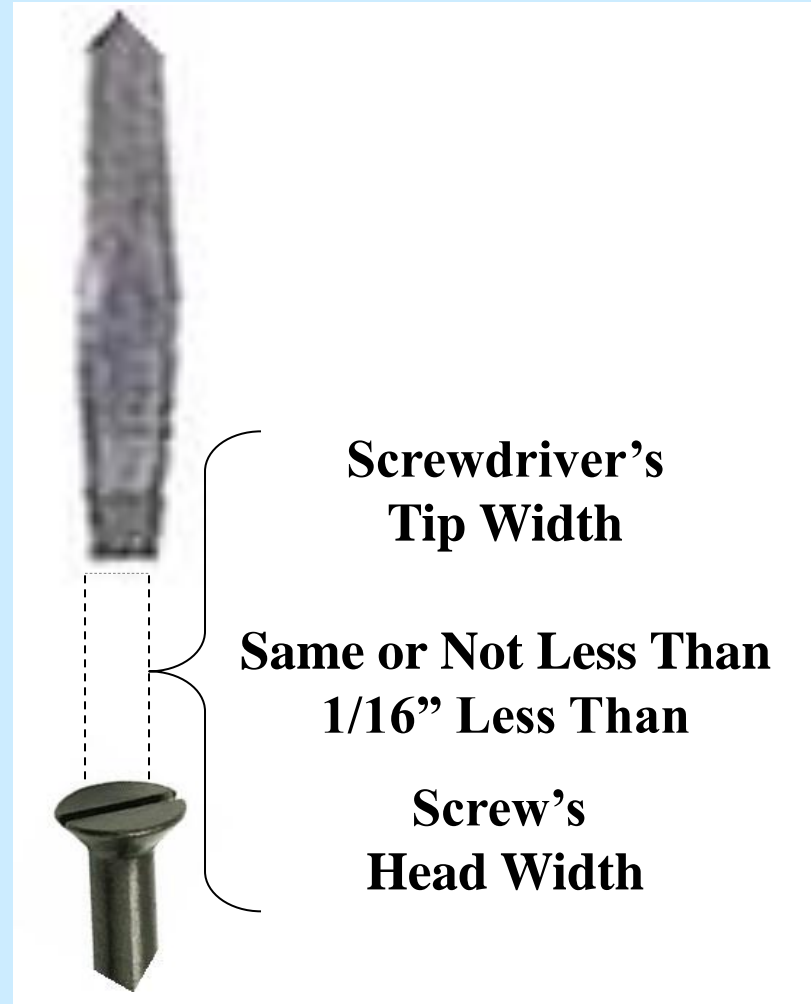
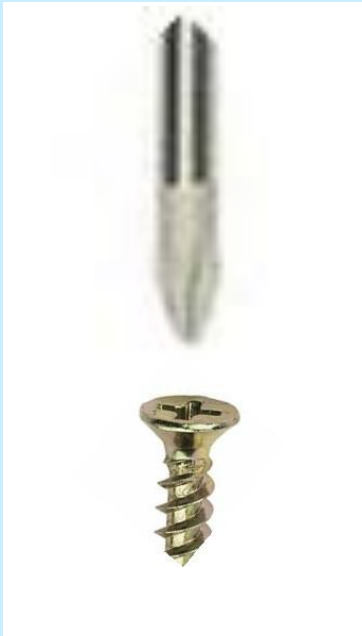


	Slotted: Standard or flat for driving single slotted screws. Tip width range from 1/6" to 1/2".
	Phillips®: Designed specifically for use with Phillips® head screw, which has two recessed slots at right angles to each other. Sizes range from 0 point (small) to 4 point (large).
	Pozidriv®: Similar to the Phillips® style, the screw can be identified by additional lines on the face. Sizes range from 1 point (small) to 4 point (large).
	Square head: Square tip, used in mobile homes, recreational vehicles and industrial applications. Sizes range from 1 point (small) to 3 point (large).
	Torx®: Star shaped, used in the automotive industry. Sizes range from T-10 (small) to T-30 (large).

Screwdriver

Good Procedure:

- Fit Tip to Slot



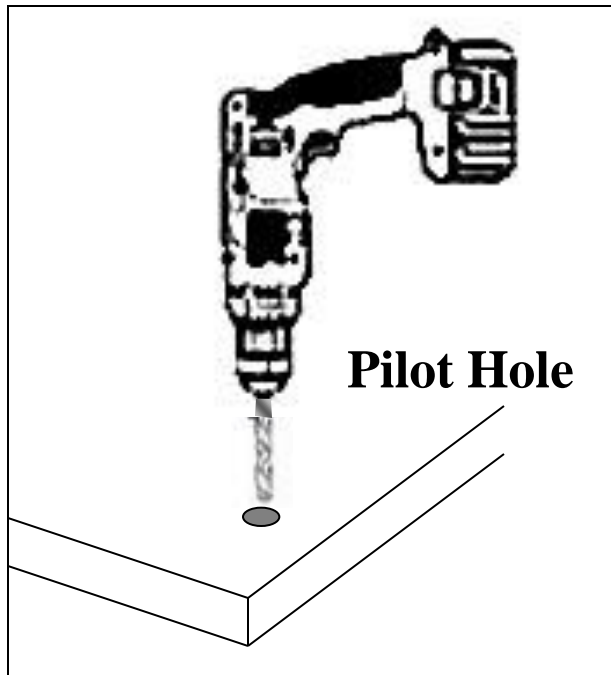
Screwdriver

Good Procedure:

- **Drill a Pilot Hole Before Driving Screw**
 - **Hardwood**
 - **Near Edge**
- **Apply Wax**
- **Repair / Discard Damaged Tool**



Wear Protective Eyewear



Need Assorted Sizes & Types

Pliers

Choose Right Type & Size

Over 125 Different Types

(slip joint, long nose, flat nose,
cutting, locking,)

Used to Grip, Turn, Bend or Cut

Do Not:

- Strike with Another Tool or Use as a Hammer
- Use for Cutting Hardened Wire
- Rock From Side to Side or Bend the Wire Back and Forth Against the Cutting Blades (Always Cut at Right Angle)
- Use an Extender for Greater Leverage (Get a Larger Pliers or Bolt Cutter)

Plastic Covered Pliers **DO NOT** Protect from
Electrical Hazards



Wear Eye
Protection



Insulated Tools

Hazard of Electrical Shock Requires

- LOTO
- Insulated Tools

**Wear Eye
Protection**



1000 V

**UL - Listed
ASTM F1505-01
IEC 60 900
NFPA 70E
OSHA 29 CFR 1910.335**



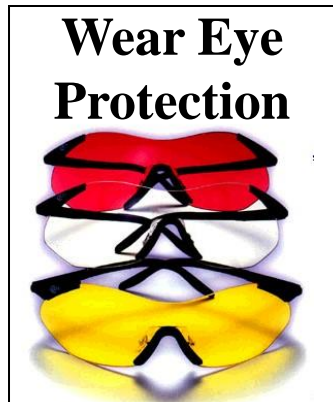
Non-Spark Tools

Flammable / Explosive Work Environment Requires Spark Resistant Tools

- Brass, Plastic, Aluminum, Alloys, Wood

Characteristics

- Less Strength
- Easier to Damage
- Wear Out Quicker
- More Frequent Maintenance



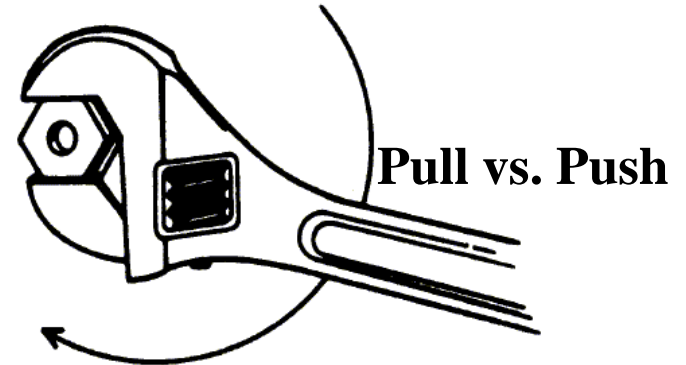
Wrenches



Main Function – Holding & Turning Nuts, Bolts, Plugs , Other Threaded Parts

USE:

- Opening Exactly Fits
- Pull
- Frozen Nut - Penetrating Oil & Striking Face



Not Use:

- Extender Bar
- As Hammer



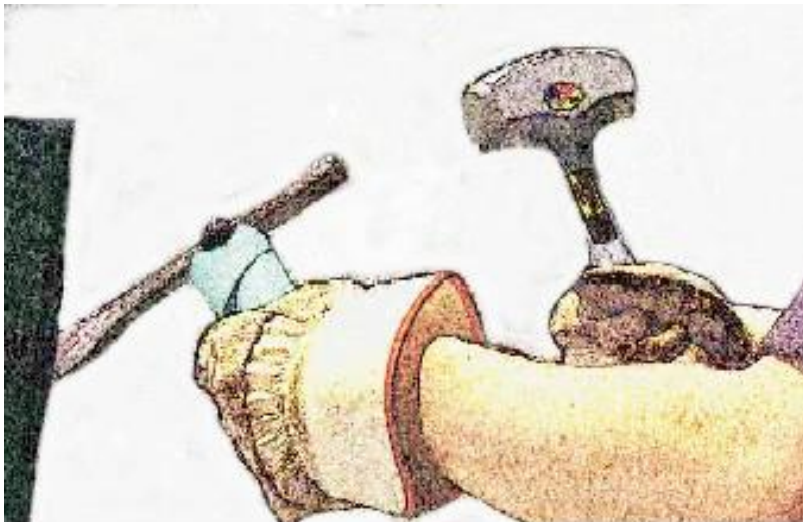
Wear Eye Protection



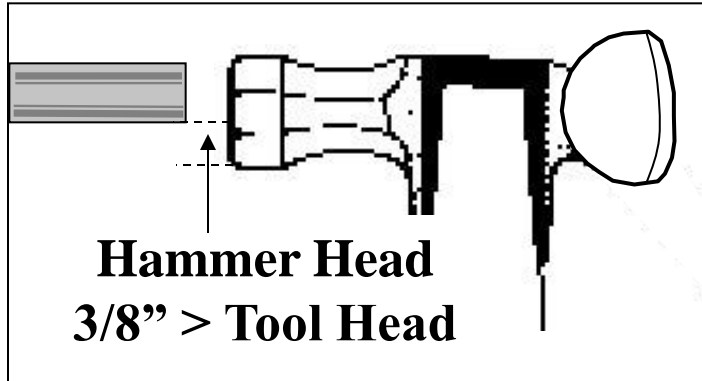
Striking Tools

Chisels, Punches, Star Drills, Wedges

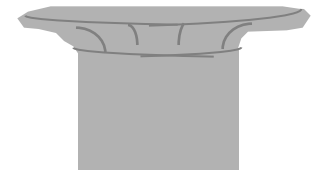
- Use Light Sledge or Ball Pein Hammer
- Use Tool Only for its Designed Job
 - Chisel – Cut (Metal, Wood, Brick & Block)
 - Star Drills – Holes in Brick, Concrete, Stone
 - Punch – Make Holes, Drive/Remove Pins, Alignment



Striking Tools



Mushrooming Head



**Wear Eye
Protection**



Tap - Tap

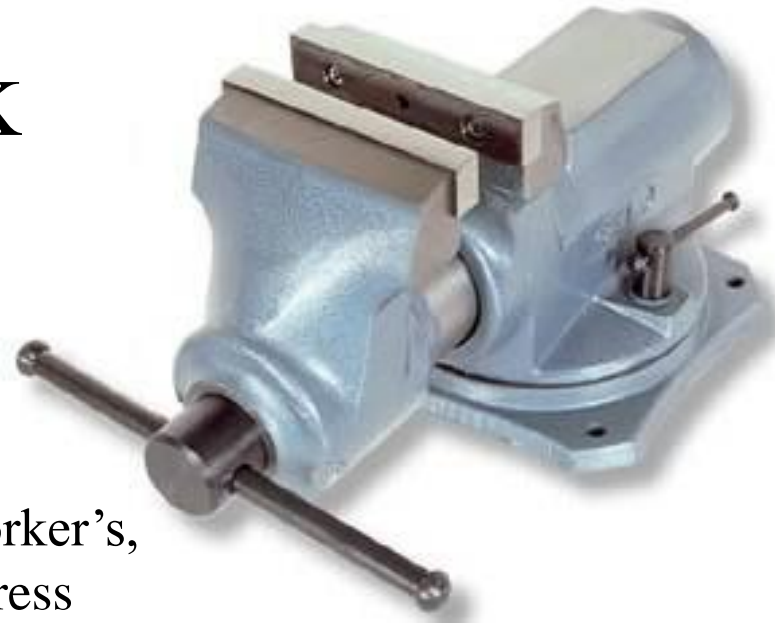


Secure Work



Select Right Vise:

Machinist's, Utility,
Mechanic's, Woodworker's,
Pipe, Milling, Drill Press



Mount with Bolts (Not Screws)

PROCEDURES:

- Stationary Jaw Project Beyond Workbench
- Not an Anvil
- Tighten Handle with Hand Pressure Only
- Use a Liner to Protect Work

**Wear Eye
Protection**



Secure Work



Select Right Clamp:

- C-Clamp, Spring Clamp, Hand Screw Clamp, Web Clamp, Miter Clamp, and more ...
- Opening Size, Depth, Strength, and Weight



Purpose: Temporarily Hold Work

PROCEDURES:

- Use Enough to Hold Job
- Use Pads to Protect Work
- Do Not Overload
- Keep On Rack When Not In Use

Wear Eye Protection





TOOL STORAGE:

- Tool Box
- Tool Belt
- Tool Wall
- Tool Cabinet
- Tool Storage Room

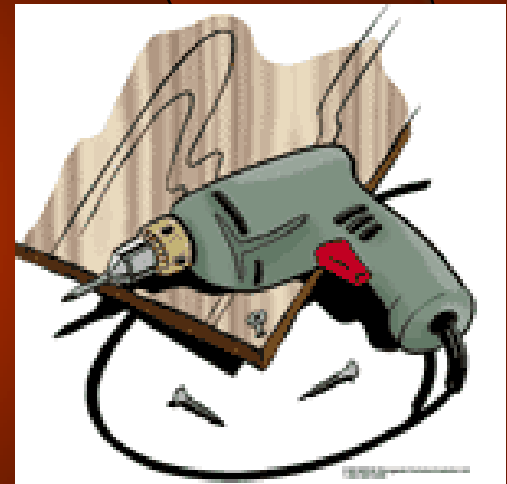
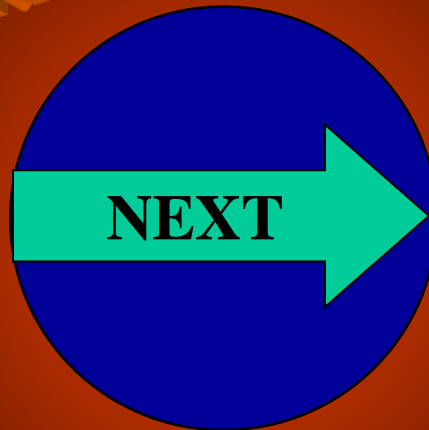


Purpose:

- Protect Tools
- Secure Tools
- Have Tools at the Ready



End - Hand Tools

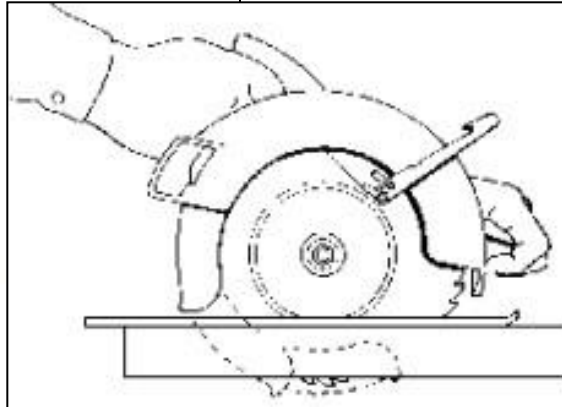


Power Tool Safety

Portable & Stationary Power Tools



Portable & Stationary Power Tools



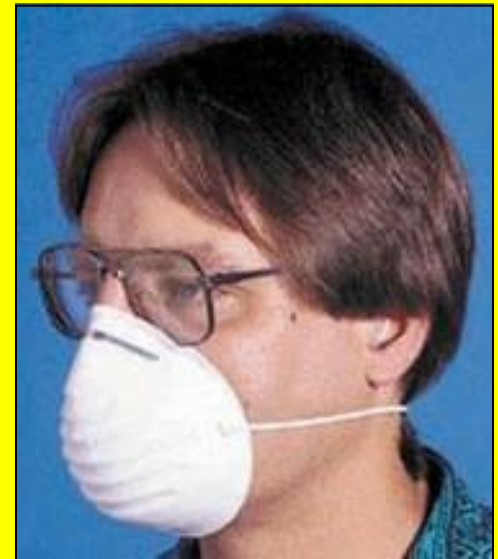
Portable & Stationary Power Tools



Portable & Stationary Power Tools



Portable & Stationary Power Tools



Dust Mask



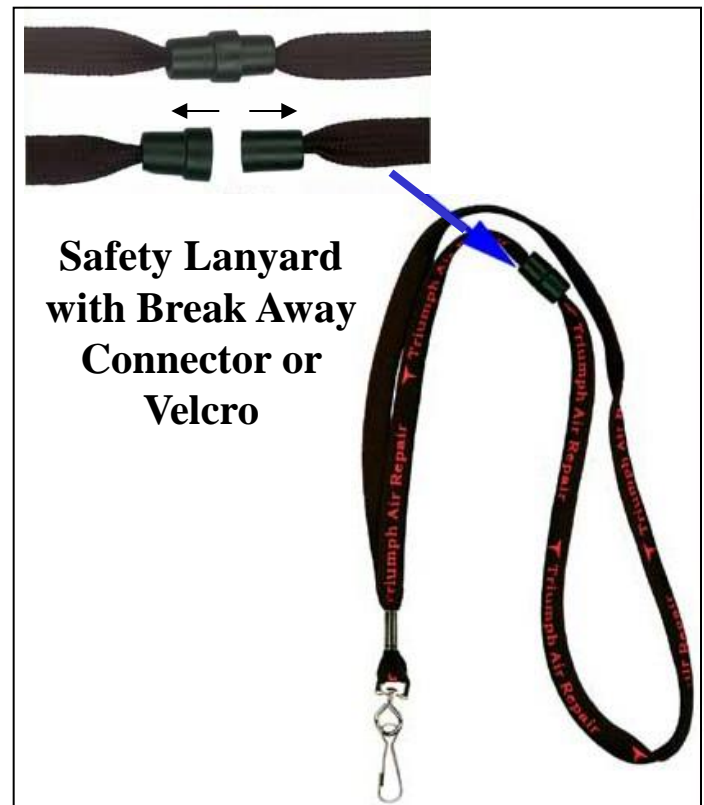
Respirator

It Can Get Caught:

- **Long Hair – Needs to be Restrained**
- **Jewelry (Chains, Necklaces & Rings)**
 - **Best Not Worn**
 - **Also Shock Hazard**
- **Loose Clothing**
- **Dangling Objects (ID Badge Lanyard)**



**Prosthetic Thumb
for Amputation**



**Safety Lanyard
with Break Away
Connector or
Velcro**

GENERAL PRECAUTIONS:

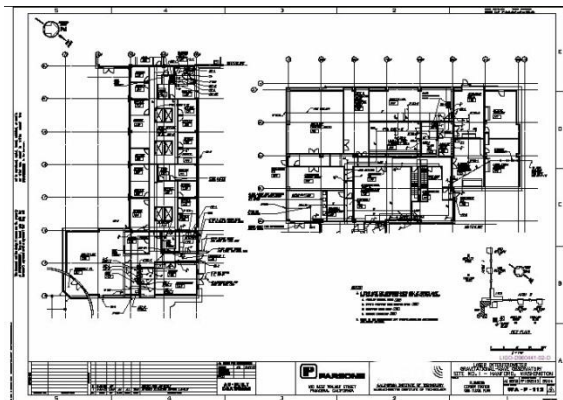
- Avoid Accidental Starting
 - Carry Tool by the Handle (Not Hold Finger on the On-Switch) While Carrying a Plugged-In Tool
- Protect Cords and Hoses From Damage
 - Keep Away From Heat, Oil & Sharp Edges
 - Disconnect at Receptacle Plug or Hose Connector
 - Do Not Yank Cord / Hose
- Keep Observers at a Safe Distance From Work Area
- Keep Good Footing and Balance
- Secure Work With Clamps / Vise
 - Frees Both Hands



GENERAL PRECAUTIONS: (cont.)



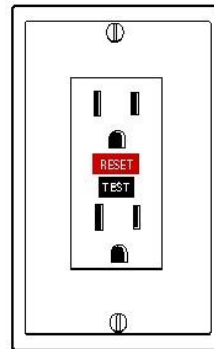
- **Know Location of Utilities & Other Hazards**
- **Disconnect When**
 - Not In Use
 - Servicing
 - Changing Accessories
- **Tools Should Be Maintained**
 - Kept Sharp for Performance
 - Follow User's Manual
- **Do Not Use Damaged Tools**
- **Proper Storage**



GENERAL PRECAUTIONS: (cont.)

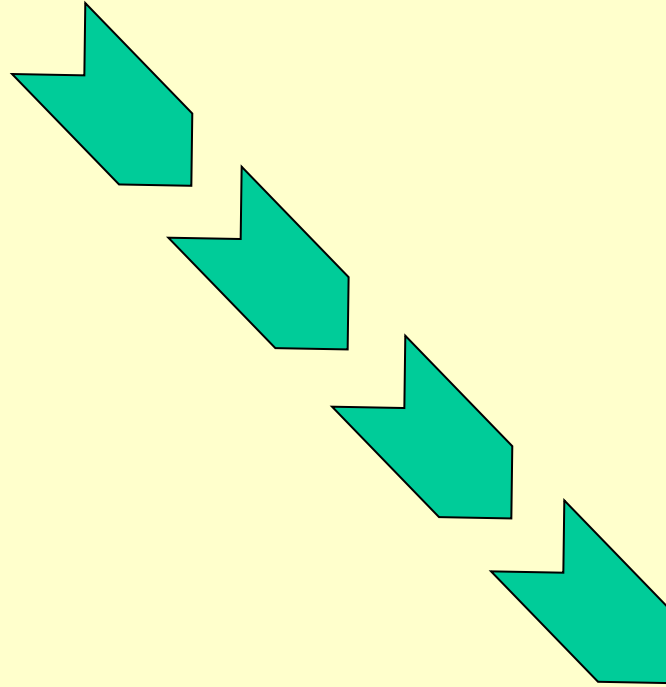
Electric Tools Pose Burn and Shock Hazards

- Must be Grounded Unless Double Insulated
- Use GFCI in a Damp Atmosphere



Ground Fault Circuit Interrupters

GENERAL PRECAUTIONS



SPECIFIC TOOLS

Powered Abrasive Wheels

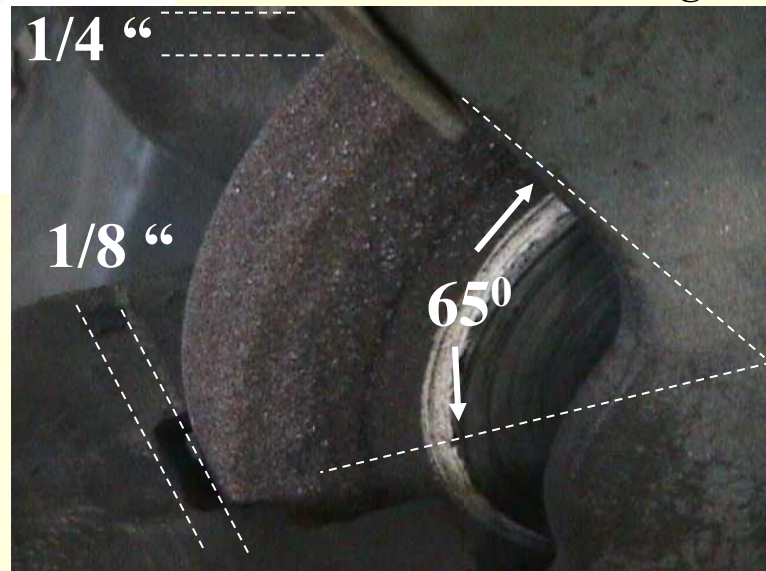
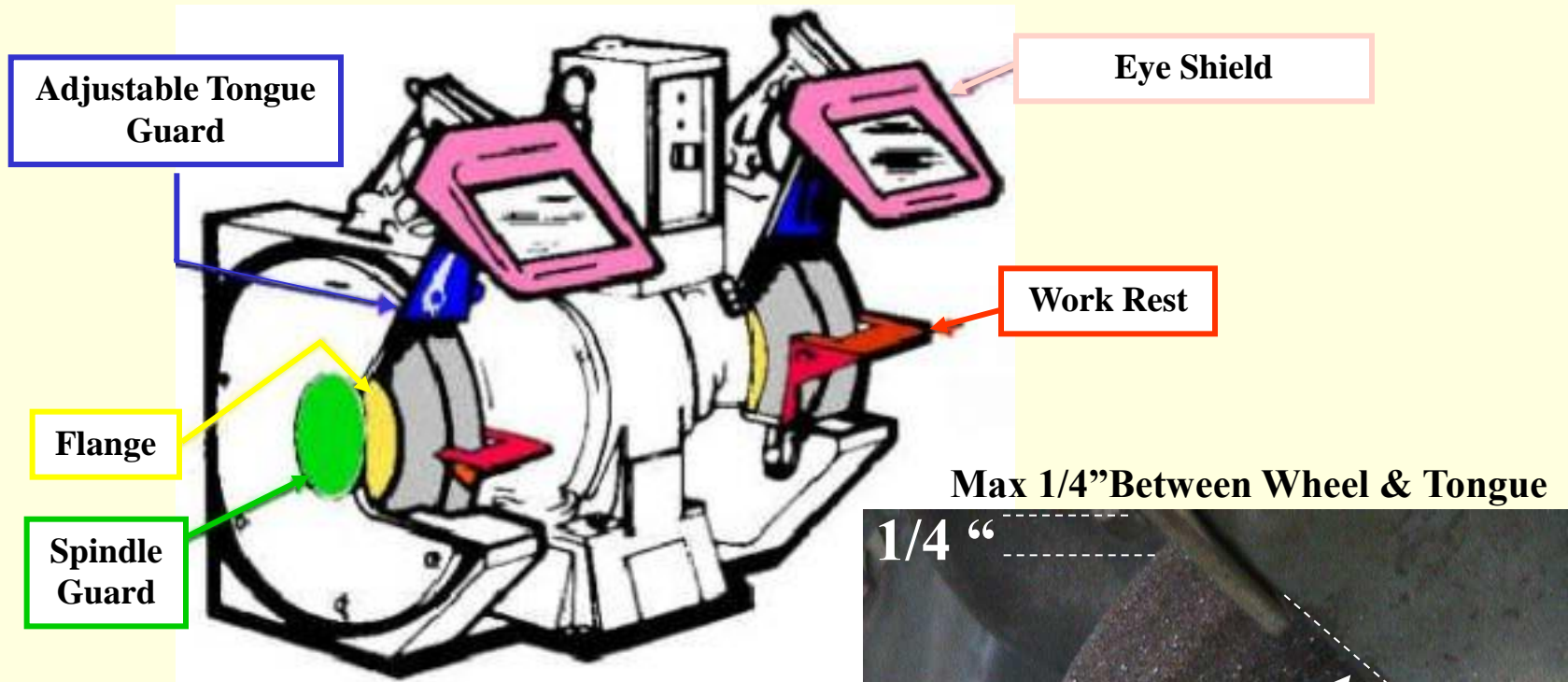
- Hazard –
 - Parts Moving at High Speed
 - Flying Fragments
- Inspect Wheel
 - Maximum Speed
 - Ring-test (No Cracks or Defects)



Cracked Wheel

(Spindle guard removed for better viewing)

Powered Abrasive Wheels



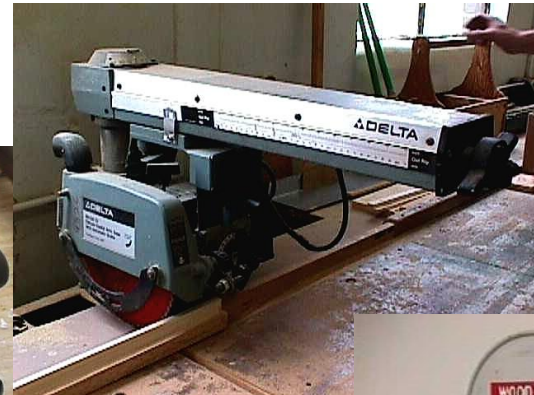
Max 1/8" Between Wheel & Work Rest

SAWS - Potential Hazards

Point of Operation - Contact with moving blade

Protection:

- **Blade Guards**



SAWS - Potential Hazards

Point of Operation - Contact with the turning blade

Protection:

- **Blade Guards**
- **Hand Position**
- **Push Sticks**



SAWS - Potential Hazards

Point of Operation - Contact with the turning blade

Protection:

- Blade Guards
- Hand Position
- Push Sticks
- LOTO**
 - Remove Jam
 - Repair
 - Cleaning

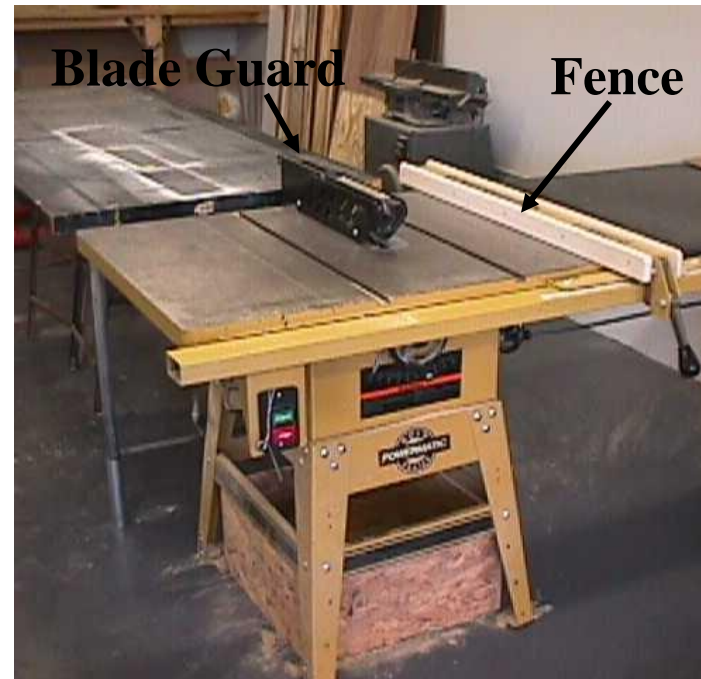
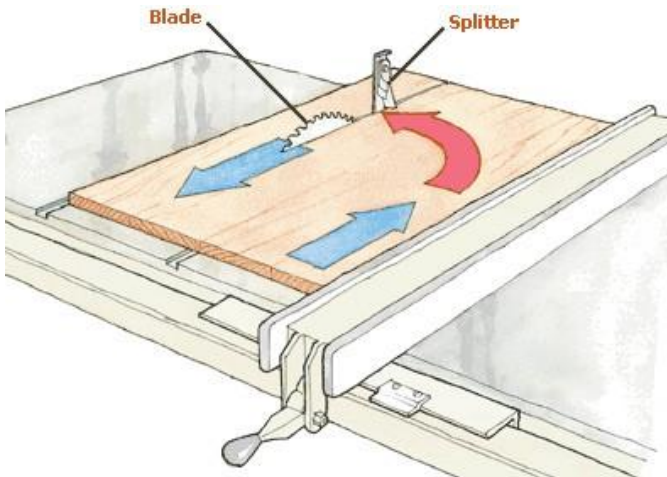


SAWS - Potential Hazards

Kickback – stock is thrown back at operator

Protection:

- **Keep Blade Sharp**
- **Adjust Blade Height**
- **Use Safeguards**
 - **Spreader (Splitter)**
 - **Anti-Kickback Fingers**
 - **Gauge / Rip Fence**



SAWS - Potential Hazards



Feed Tables



Work Supports



Pulley Guard



BAND SAW



**Adjustable Guard
(Blade Guide Post)**



Vertical



Hand-Held



Horizontal



Scroll Saw

Jig Saw



Portable Circular Saws

CHECK:

- Switch



Portable Circular Saws

CHECK:

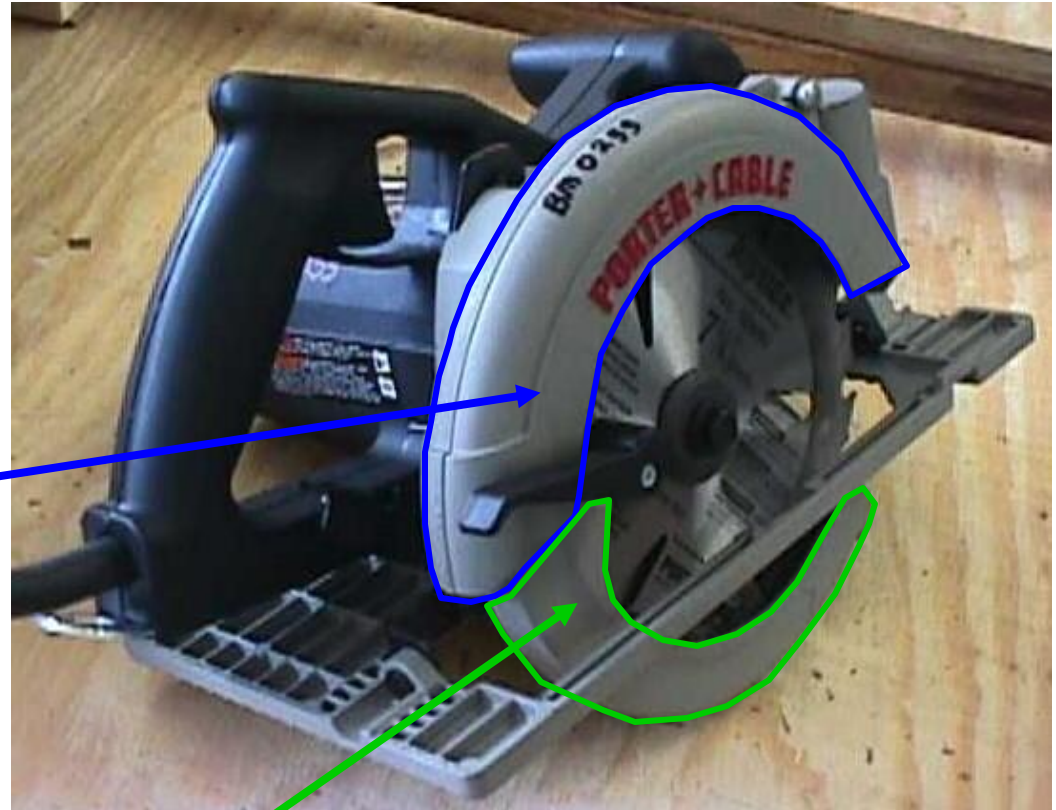
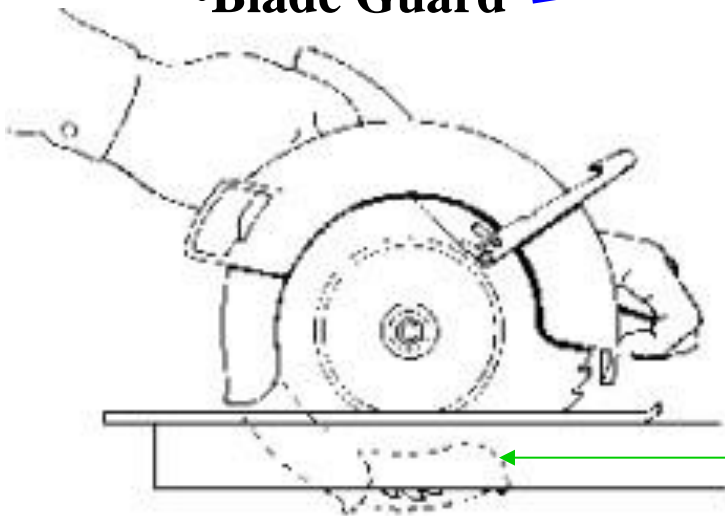
- Switch
- Blade
 - Sharp
 - Type & Size for Application



Portable Circular Saws

CHECK:

- Switch
- Blade
 - Sharp
 - Type & Size for Application
- Blade Guard



**Retractable
Blade Guard**

**NEVER DEFEAT
SAFETY GUARD**

Portable Circular Saws

CHECK:

- Switch
- Blade
 - Sharp
 - Type & Size for Application
- Blade Guard
- Power Cord
 - Out of Blade Path



Portable Circular Saws



**Set Blade Depth
 $1/8'' > \text{Work}$**



Clamp Work Piece



**Hold Saw Firmly
With Both Hands**

Cross Cut

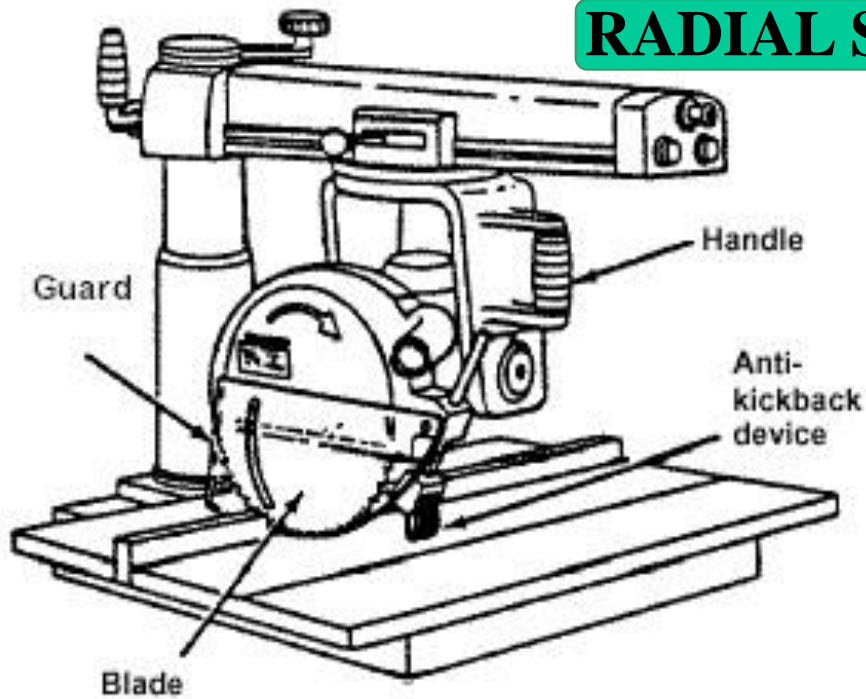


Rip Cut





RADIAL SAW



COMPOUND MITER SAW

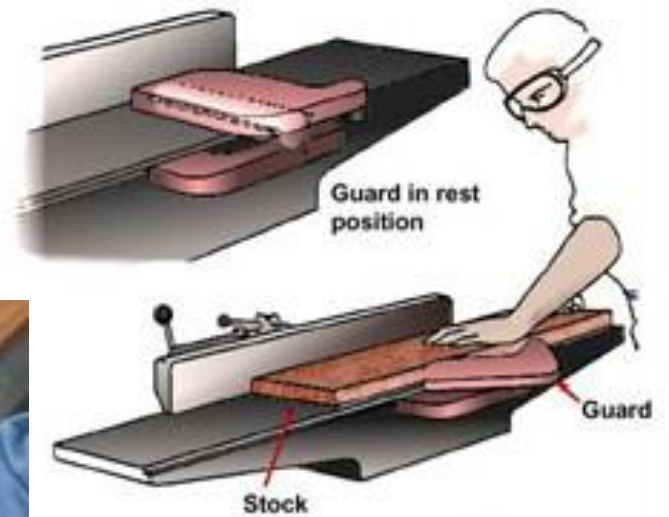


or CHOP SAW



**Cutter Head
< 1/8"**

Jointers



Planers



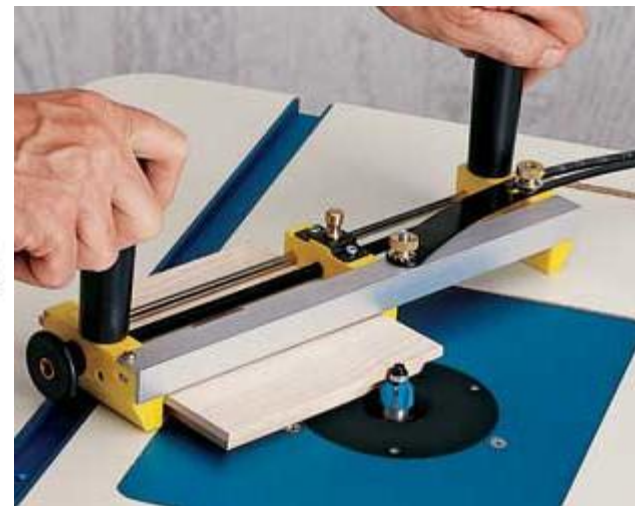
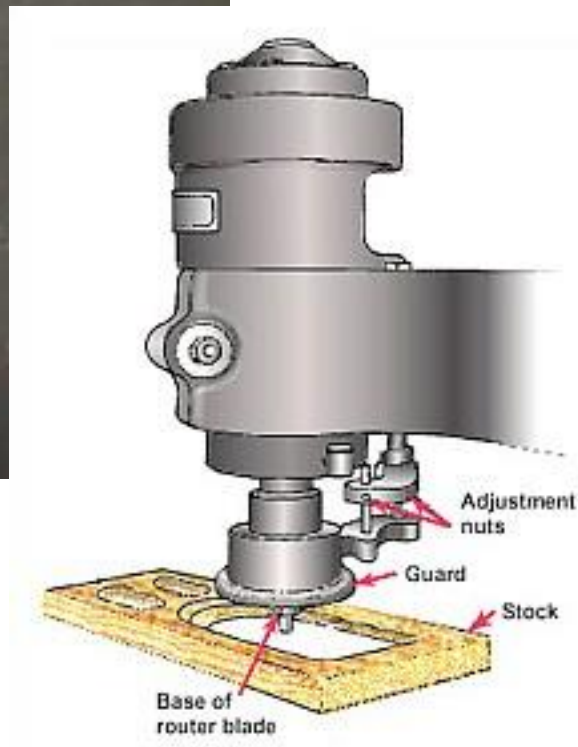
**Make Multiple Planes
1/16" at a Time
Until Desired Thickness**



Router



Jig & Push Stick



Small Piece Holder



Router



Drills



Drill Safety Precautions

- **Secure Chuck**
- **Tighten Bit**
- **Remove Chuck Key**



**Chuck
& Key**

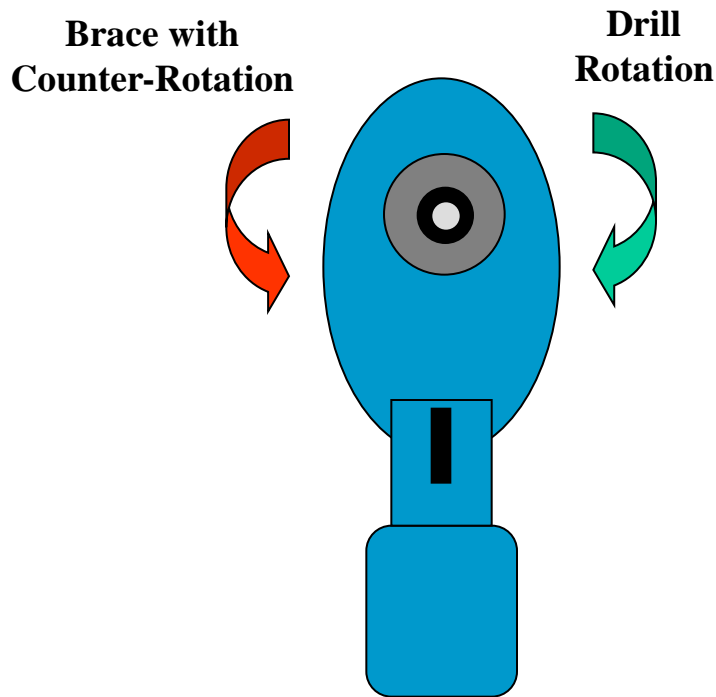


Bits

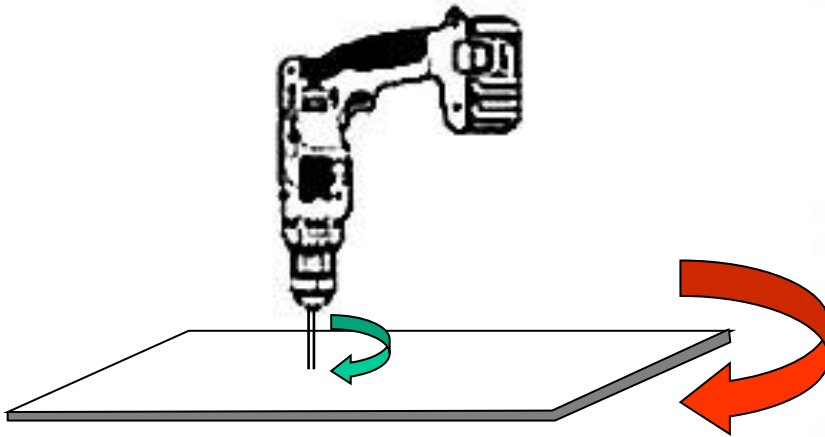


Drill Safety Precautions

- **Auxiliary Handles Provide Added Control**
- **Brace in Opposite Direction or Rotation**
- **Don't force a drill**
- **Keep Switch Un-Locked**

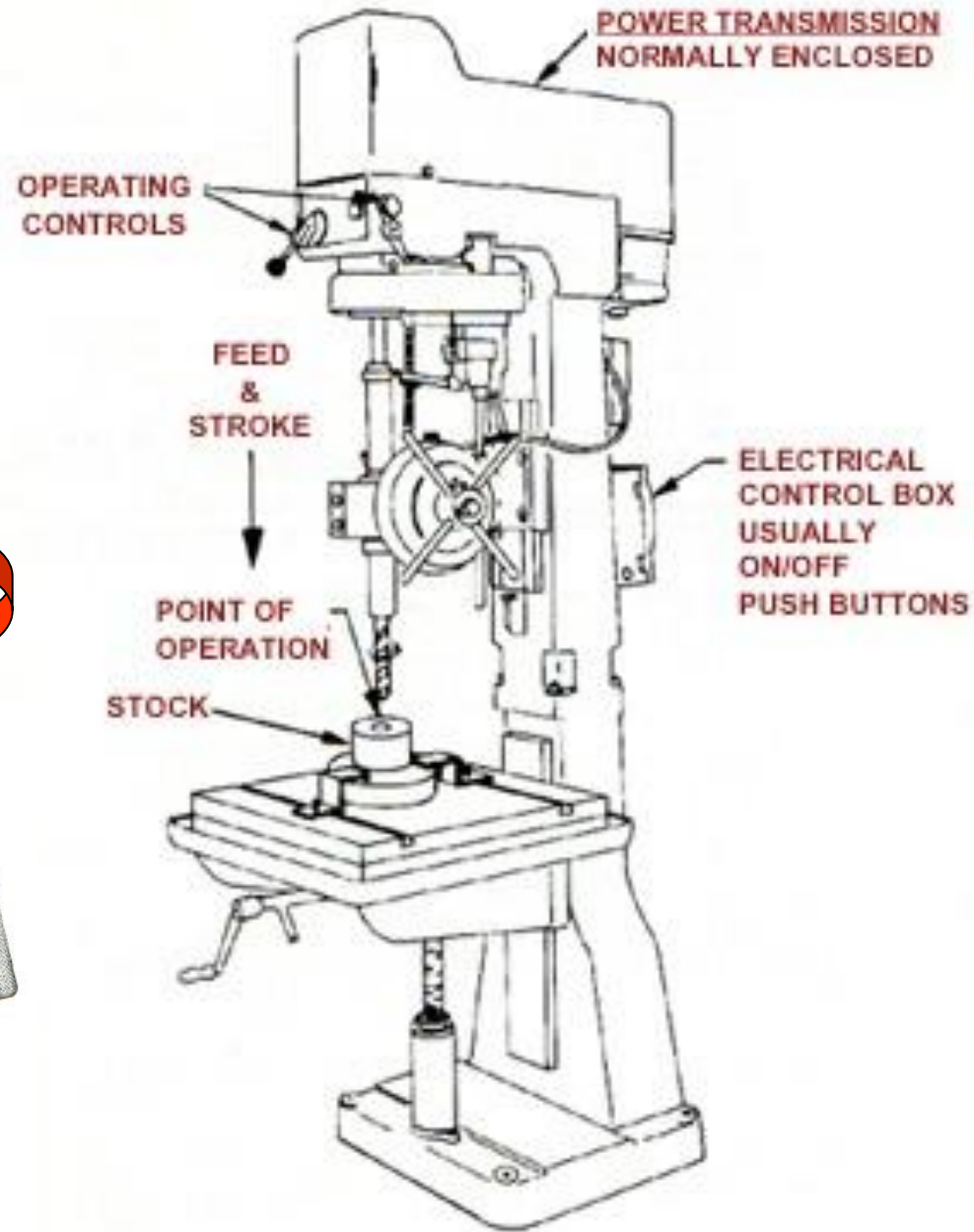


Drill Safety Precautions



Hold Workpiece

- Clamp
- Vise
- Jig



Drill Safety Precautions



**Self-Made Guard for
Power Transmission**

**Point-of-Operation
Guard**



Pneumatic Tools

- **Powered by Compressed Air**
- **Main Danger - Getting Hit by Attachment or Fastener**
- **Eye Protection is Required**



Pneumatic Powered Tools

Positive Means of Securing Tool Prevents Accidental Disconnect from Hose or Ejection of Attachment or Fastener

- **Safety Clips or Retainers**
- **Nail Guns, Etc. With Automatic Fastener Feed (>100 psi) Shall Have a Muzzle Safety Device**
- **Airless Spray Guns >1000 psi Require Manual Safety Device**



**Do Not Point Tool or
Air Hose at Anyone
Or Allow Body Contact**

Pneumatic Powered Tools

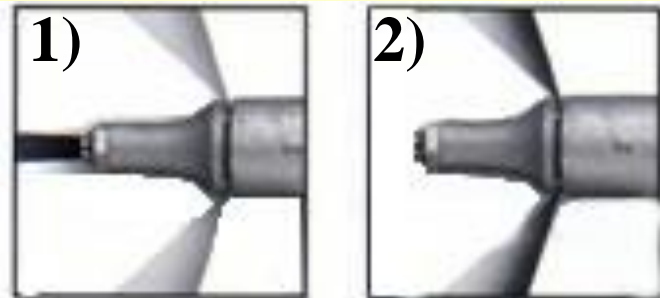


Cleaning with Compressed Air Not Recommended

(Allowed < 30 psi)

- **Do Not Clean Yourself / Others**
- **If > 30 psi, Requires Nozzle to:**
 - **Reduce to < 30 psi**
 - **Protect Worker & Co-Workers**

Chip Guard



1) Normal Air Flow Exits Nozzle with Protective Cone

2) Blocked Air Flow – Relief Air Flow Only in Protective Cone

Pneumatic Powered Tools



- **Prevent Hose Damage**
- **Tripping Hazard**
- **Use LOTO Before Service or Maintenance**
 - **Turn Off Compressor**
 - **Relieve Pressure (Use Valve; Do Not Kink Hose)**
 - **Disconnect Hose From Tool**



In-Line Hose
Connector &
Lockout Device

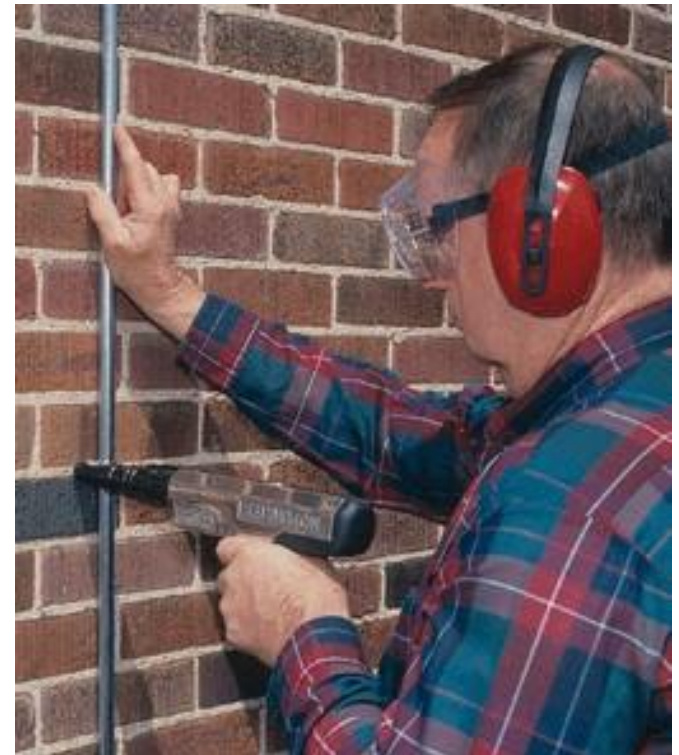
Powder-Actuated Tools



**Fastens Materials to
Concrete, Masonry, Steel**

SAFETY PRECAUTIONS:

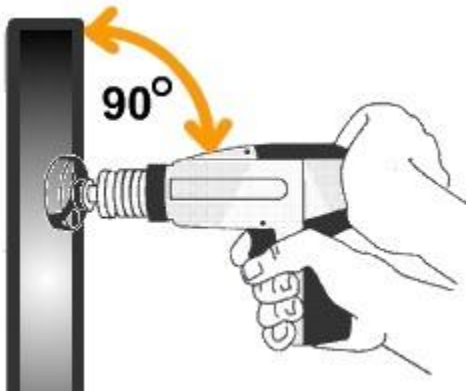
- **Respect Same As A Gun**
- **Wear Eye & Ear Protection**
- **Operator Requires Certification
in Specific PAT**



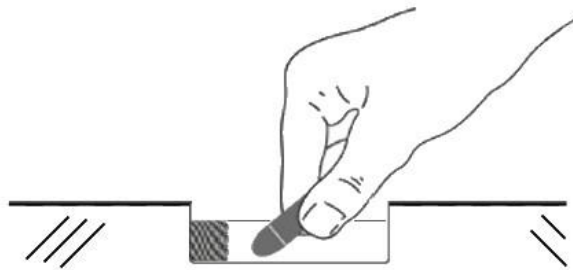
Powder-Actuated Tools



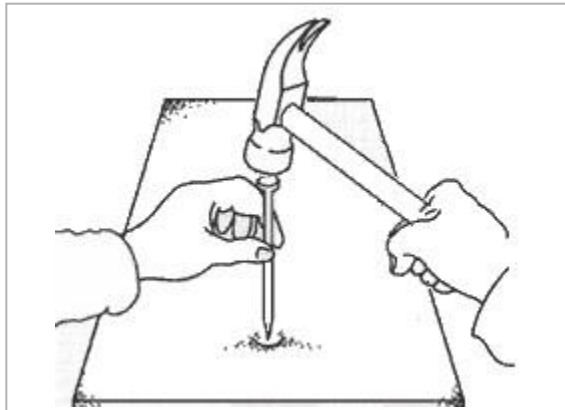
- **Keep Pointed Away from You & Others**
- **Carry Cartridges in Box (Not Pocket)**
- **Use PAT Fasteners (Not Ordinary Nails)**
- **Load Fasteners Before Powder Load**
- **Only Load Immediately Prior to Use**
- **Place Tool at Right Angle and Press Against Work Surface to “Shoot”**



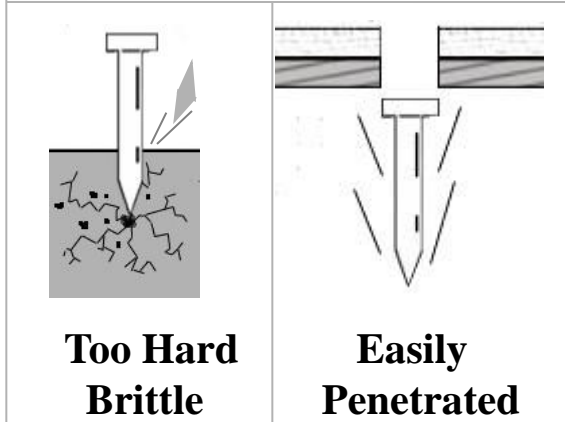
← **Compress Muzzle**



Powder-Actuated Tools



Punch Test



**Too Hard
Brittle**

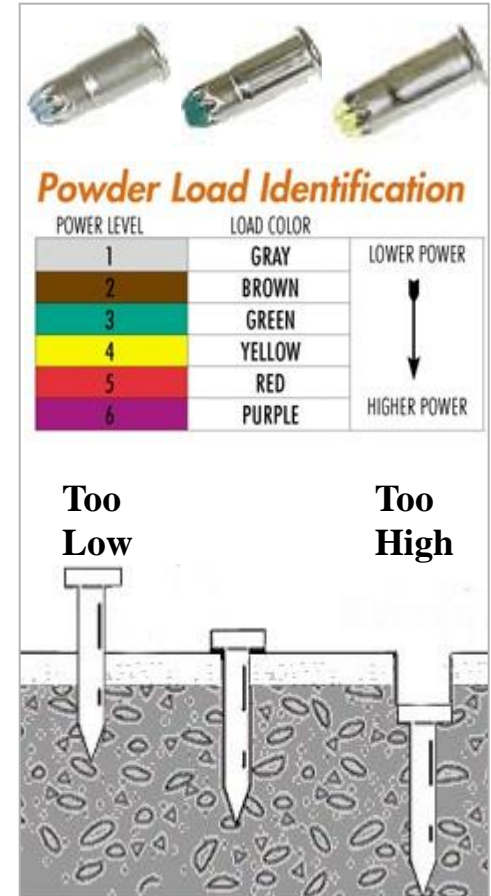
**Easily
Penetrated**

**Flammable
Combustible
Atmosphere**

**Ventilation
Required in
Confined Space**



Use Spall Shield



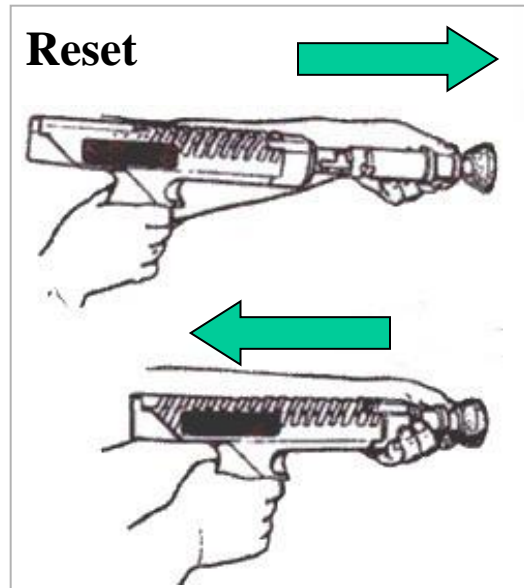
**Too
Low**

**Too
High**

Powder-Actuated Tools

MISFIRE:

- Hold Tool In Place 30 Seconds
- Try Firing Again
- Wait Another 30 Seconds
- Remove Cartridge
- Place In Water



MAINTENANCE:

- Ensure Not Loaded
- Follow Manufacturer's Instructions
- Keep In Locked Storage

Tool Safety

BASIC SAFETY RULES

- **Keep All Tools in Good Condition**
- **Use the Right Tool**
- **Check Tool for Damage**
- **Operate According to the Manufacturer's Instructions**
- **Use Proper PPE**





The End

Work Safely!